

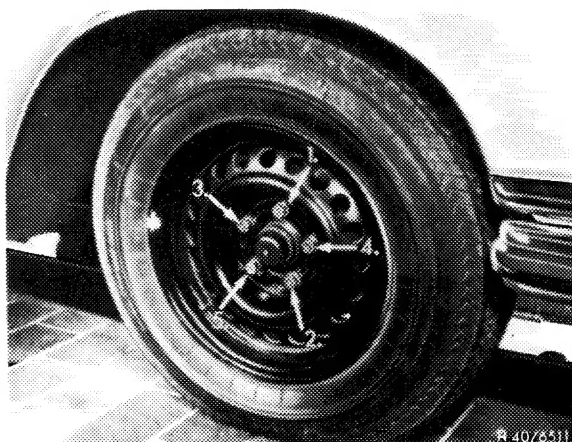
All models

Tightening torques	Model		Nm	(kpm)
Spherical collar bolts for fixing wheels	100	M 14 x 1.5	170	(17)
	107, 108, 109, 111	M 12 x 1.5	100	(10)
	113, 114, 115, 116, 123			

Conventional tool

Torque wrench, automatically disengaging

e.g. made by Rahsol, D-5650 Solingen,
order No. 7562-1



Note

The tightening torques are true for cold wheels. **If the wheels are warmed up**, take care that bolts are not overtightened i.e. not tightened to full torque. (Especially important for model 100). More details about wheel fitting, refer to job no. 983.

Power wrenches must not be used for tightening the spherical collar bolts!

- Tighten opposite spherical collar bolts **to the given torque**.

